

## INLETTING THIMBLES IN SWIVEL BREECH RIFLE

1. Trim around thimble mortise until the thimble tang comes in contact with the wood. Be aware that the wood between the loading stick hole is only about .050 or .060 thick.



2. Using a pencil draw a line around the tang.



3 & 4 Plunge cut around the pencil line using a narrow chisel. Make sure that the chise crushes the wood back and slightly beyond the pencil line.



#5, 6, 7 & 8 Remove wood on inside of pencil line.





#9 Insert 4/40 machine screw from opposite side, apply inletting black on back side of thimble, and tap into place.



#10 & 11 File angle on tab of thimble to allow thimble to set deeper, or until the loading stick will slide through thimble and into wood.



#12 You may have to bend tang slightly so that it will set into wood.





#13 Using a round wood rasp clean out hole so that loading stick slides in smoothly.



#14 & 15 Remove wood side panel and check to see how rod fits.



End of Inletting Thimbles